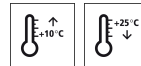


Technical Data Sheet

StoPur WV 200 transparent

PUR sealer, water-based, matt, transparent



Characteristics

- Area of application**
- interior
 - as a transparent sealing coat on industrial flooring with low stress

- Properties**
- good stability under the effects of light
 - rapid curing at ambient room temperature

- Appearance**
- matt
 - transparent

- Information/notes**
- application on wall surface areas is also possible

Technical data

Criterion	Standard / test specification	Value/ Unit	Notes
Viscosity (at 23 °C)	EN ISO 3219	350 - 550 mPa.s	mi xture
Density (mixture 23 °C)	EN ISO 2811	1.03 - 1.09 g/cm ³	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

Substrate

Requirements

Hardened, dry and clean StoPur sealing coats or coatings

New coatings on a polyurethane basis can be sealed directly with StoPur WV 200 transparent up to a period of 72 h.

In the case of longer waiting times sand matt the old coating using an abrasive pad (green/black) before sealing it.

Substrate temperature higher than +12 °C and 3 K above dew point.

Average bond strength 1.5 N/mm²

Bond strength of the single smallest value 1.0 N/mm²

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Application

Application temperature Lowest application temperature: +10 °C
 Highest application temperature: +25 °C
 permitted relative air humidity: max. 80% (min. 30%)

Time for application At +12 °C: approx. 70 minutes
 At +23 °C: approx. 60 minutes

Mixing ratio Component A : component B = 100.0 : 11.1 parts by weight

Material preparation Component A and Component B are supplied in the correct mixing ratio and should be mixed in accordance with the following instructions. Stir component A, then add all of component B.
 Mix thoroughly with a slow-running paddle mixer (max. 300 rpm) until a homogeneous, streak-free compound develops. It is also vital to stir thoroughly at the sides and the bottom in order to evenly distribute the hardener. Mixing time is at least 3 minutes.
 After mixing, pour the compound into a clean container and mix again.
 Do not apply from the delivery container!

The temperature of the individual components must be at least +15 °C when mixing.

Transfer the material into a clean container using a paint sieve and stir it once again. Eliminate any lumps that occur during mixing.

Consumption	Type of application	Approx. consumption	
	as a sealing coat for each application cycle	0.08 - 0.1	kg/m ²

Material consumption depends on the application, substrate, and consistency, among other factors. The stated consumption values are only to be used as a guide. If required, determine precise consumption values on the basis of the specific project.

Coating build-up Matt sealant on smooth coatings, colourless, transparent
 1) Substrate preparation
 2). Sealing StoPur WV 200 transparent
 3) StoDivers P 120 care treatment

Application

Sealing coat on smooth coatings, transparent, matt
 1) If necessary, substrate preparation on an old coating

2) StoPur WV 200 transparent sealing coat
 Apply StoPur WV 200 transparent using a short-pile roller (Sto-Glaze Roller Micro-Fibre, Sto-Tool Catalogue) in a criss-cross pattern.

Creating some roller seams is unavoidable. In order to minimise them, work in a

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criss-cross pattern.

Apply the material evenly. Using a paint grid in the application container is recommended.

Consumption: approx. 0.1 - 0.2 kg/m², depending on the substrate

3) Care treatment using StoDivers P 120

When the industrial flooring is clean and has cured, evenly apply a thin layer of care treatment. Apply the material using a pre-dampened mop. Leave the floor to dry sufficiently, approx. 20 - 30 min. Carry out the second application cycle at right angles (perpendicular) to the previous application.

In order to minimise seams, work in a criss-cross pattern. Avoid creating overlaps. Depending on the expected stress, several application cycles may be necessary. It is very important to observe the specified drying times between application cycles. Consumption: approx. 30 - 50 ml/m² per application cycle

Drying, curing, ready for next coat

Dust-dry: after approx. 3 hours (at +23 °C)

Ready for foot traffic: after approx. 12 hours (at +23 °C)

Mechanically and chemically resistant: after approx. 7 days (at +23 °C)

Cleaning the tools

Clean with water immediately after use; hardened material can only be removed mechanically.

Notes, recommendations, special information, miscellaneous

The gloss level of the dead-matt sealing coat StoPur WV 200 is increased by adding StoDivers P 120.

The layer thickness for sealing coats is normally < 0.5 mm and decreases as a result of mechanical use. This should be taken into account with regard to the required service life.

StoPur WV 200 and the StoDivers P 120 care treatment are not plasticiser resistant!

If glossy, coloured coatings are matted with StoPur WV 200 transparent, the basic colour shade will become lighter.

This should be particularly observed when matting dark and bright colour shades.

When applying StoPur WV 200 transparent it is possible that the colour shade differs from the original colour shade of the substrate coating.

Roller marks might be visible, due to applying the sealer manually.

Ensure sufficient ventilation when applying water-based coating systems. However, avoid draughts. Different layer thicknesses, too high humidity, and too low temperatures can lead to visual defects (differences in the gloss levels).

General application instructions can be found at www.stocretec.de (Products) and

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in the latest issue of the "Technical Data Sheets" manual, in the appendix.

Delivery

Article number	Designation	Container
04446/001	StoPur WV 200 Set transparent	8.07 kg set

Storage

Storage conditions	Store in dry and frost-free conditions; avoid direct sunlight.
Storage life	In the original container until ... (see packaging).

Designation

Product group	Sealer
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Safety

This product is subject to compulsory designation in accordance with the current EU directive.
You will receive an EU Safety Data Sheet with your first order.
Please observe the information regarding the handling of the product, its storage, and disposal.

Special notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.

Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on the Internet.

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