NOTE:
OPENINGS OVER 600mm REQUIRE JOINERY SUPPORT BAR
USE 120mm POREN FIXINGS FOR 40mm CAVITY BATTENS and 75mm FIXINGS FOR CAVITY SPACERS

JOINERY SUPPORT MUST BE CUT 15mm SHORT OF JOINERY JAMBS TO ALLOW FOR STO uPVC FLASHINGS
1. SEALANT IS APPLIED TO THE SILL AND JAMB FLASHINGS
2. WINDOW HEADS ARE LEFT OPEN
3. FLEXIBLE FLASHING TAPE SYSTEM TO BE INSTALLED AROUND JOINERY OPENINGS AS PER E2/AS1

WARNING:
SOME BRANDS OF ALUMINIUM JOINERY HAVE DRAINAGE VENTS IN THE BOTTOM EDGE OF THE SILL FLANGE. ENSURE DRAINAGE VENTS REMAIN CLEAR.

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