1. **FLASHING TAPE SYSTEM TO BE INSTALLED AROUND JOINERY OPENINGS AS PER E2/AS1 DETAILS**

2. **STO UPVC CAVITY VENTED HEAD FLASHING CAN BE USED WHERE A RENDERED HEAD IS DETAILED - REFER DWG PP 401**

3. **IN EXTRA HIGH WIND ZONES INCREASE FLASHING COVER TO 60mm MIN. AND USE A RIGID UNDERLAY**

4. **10mm MINIMUM HEAD FLASHING OR PROPRIETARY STOP ENDS REQUIRED**

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1. FLASHING TAPE SYSTEM TO BE INSTALLED AROUND JOINERY OPENINGS AS PER E2/AS1 DETAILS.

2. THE ALUMINIUM WINDOW HEAD FLASHING BUTTS INTO THE STO CAVITY JAMB TO PROVIDE STOPEND AFTER REMOVING THE JAMB TAB AND FITTING TO JOINERY BEFORE FITTING WINDOW HEAD FLASHING TIGHT AND MS SEALANT THE JUNCTIONS - SEE DETAIL PP402

3. IN EXTRA HIGH WIND ZONES INCREASE FLASHING COVER TO 60mm MIN. AND USE A RIGID UNDERLAY
NOTE: OPENINGS OVER 600mm REQUIRE JOINERY SUPPORT BAR
USE STO uPVC ADHESIVE SILL AND JAMB FLASHING WITH WANZ JOINERY SUPPORT BAR

JOINERY SUPPORT MUST BE CUT 15mm SHORT OF JOINERY JAMBS TO ALLOW FOR STO uPVC FLASHINGS
1. SEALANT IS APPLIED TO THE SILL AND JAMB FLASHINGS
2. WINDOW HEADS ARE LEFT OPEN
3. FLEXIBLE FLASHING TAPE SYSTEM TO BE INSTALLED AROUND JOINERY OPENINGS AS PER E2/AS1 DETAILS

WARNING: SOME BRANDS OF ALUMINIUM JOINERY HAVE DRAINAGE VENTS IN THE BOTTOM EDGE OF THE SILL FLANGE. ENSURE DRAINAGE VENTS REMAIN CLEAR.
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NOTE: INSTALL STOPOREN JOINERY FLASHING DURING POREN PANEL CONSTRUCTION

<table>
<thead>
<tr>
<th>STOPOREN FACADE SYSTEM</th>
<th>PP 404</th>
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<tr>
<td>ALU.JOINERY - JAMB DETAIL - STO uPVC STICK ON JAMB</td>
<td>2018</td>
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AIRSEAL ON PEF ROD GAP 7.5-8mm APPROX.
FLASHING TAPE (100mm UP JAMBS)
H1.2 PACKER TO SUPPORT JOINERY
LINE OF HEAD FLASHING OVER WITH STOPEND

MS SEALANT TO JAMBS
STO UPVC CAVITY JAMB AND SILL FLASHING
POREN FIXING
STOTHERM 20mm VH CAVITY BATTEN
APPLY WS 205 SEALER BEFORE RENDERING
STOPOREN FACADE PANEL
STOPOREN RENDER SYSTEM

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FLASHING TAPE TAPE OVER SILL AND MIN. 100mm UP FRAME FINISH AT BOTTOM EDGE OF SILL SUPPORT BAR

LINE OF STOPOREN FACADE BEYOND ALUMINIUM DOOR JOINERY

SELECTED FLOOR FINISH CONTINUOUS AIR SEAL FLASHING TAPE

UNDER DOOR TRIM BY BUILDER SILL SUPPORT BAR

REFER TO E2/AS1 FIG. 17 A,B,C & D INCLUDING SECTION 9.1.10.
GROUND LEVELS 150mm MIN. FROM TOP OF FINISHED FLOOR COVERING TO PAVED GROUND

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FLASHING TAPE TAPE OVER SILL AND MIN. 100mm UP FRAME FINISH AT BOTTOM EDGE OF SILL SUPPORT BAR

LINE OF STOPOREN FACADE SYSTEM BEYOND
SELECTED ALU. BIFOLD DOOR JOINERY INSTALLED TO MANUFACTURERS RECOMMENDATIONS
WANZ SUPPORT BAR COMPLETE WITH VENTILATION/DRAINAGE HOLES, INSTALLED TO MANUFACTURERS RECOMMENDATIONS

REFER TO E2/AS1 FIG. 17 A,B,C & D INCLUDING SECTION 9.1.10.
150mm MIN. FROM TOP OF FFL COVERING TO PAVED GROUND
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1. CHECK GARAGE DOOR SPECIFICATIONS FOR INTERNAL CORNER REQUIREMENTS
2. SEAL FLASHING FOR VERY HIGH or EXTRA HIGH WIND ZONES
3. IN EXTRA HIGH WIND ZONES INCREASE FLASHING COVER TO 60mm MIN. AND USE A RIGID UNDERLAY

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NOTE: USE STOARMAT RENDER ON FIBRE CEMENT & STO uPVC CLIP ON TRAY AND E2/AS1 COMPLIANT FLASHING IN CAVITY
NOTE:
CHECK GARAGE DOOR SPECIFICATIONS FOR INTERNAL CORNER REQUIREMENTS